

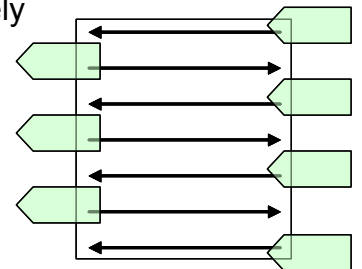
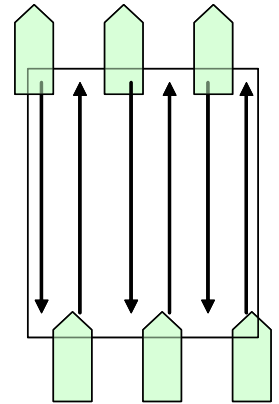
## Preparing to Use Iron:

1. Preheat iron to highest cotton setting for 3 minutes. Do not use steam.
2. Iron on a very smooth hard surface that is waist level or below. Place a pillowcase on the surface and iron the pillowcase to remove any wrinkles.
3. Put the garment on the center of the pillowcase and iron it to remove wrinkles.

## Ironing Transfer:

**Note:** Refer to directions of transfer paper you are using. For Light garment transfers, image must be reversed and transferred face down onto the garment. For Dark garment transfers, image must be correct orientation, and backing must be removed. Then place transfer face up on garment and cover with silicone or teflon sheets before pressing.

1. Using 2 hands, firmly slide the iron up and down as shown in the diagram. In 2 minutes, make enough passes to completely iron the shirt 2 times. The iron should be halfway off the edge when the edges are ironed.
2. Using 2 hands, firmly slide the iron side to side as shown in the diagram. In 2 minutes, make enough passes to completely iron the shirt 2 times including all edges. The iron should be halfway off the edge when the edges are ironed.



## Back Paper Removal

1. Follow normal back removal procedures. Double check that the paper you are using is a HOT or COLD peel.
2. Starting from 1 corner, use firm pressure to peel the transfer away.
3. If the paper tears, start from another corner.