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**COASTAL**<sup>®</sup>  
BUSINESS SUPPLIES  
Inc.

# DCL157 Non-Oil Laser Transfer Paper

for **Light Colors**

## Before you begin

Designed for use in most newer technology oil-less laser copiers and printers. No InkJet printers. For use on light colored fabrics made of cotton, cotton blend and synthetic fabrics. Keep paper in bag between uses.

## Printing Instructions

### 1. Preparing Image

- Set printer to heavy paper mode.
- Mirror/Reverse the image.
- Print the image on the coated side of the transfer paper.
- Paper should be fed into copier/printer with the short dimension first. (grain long) using the bypass tray.
- Single-sheet feeding recommended.

### 2. Cut-out Design

- For best results trim away the unprinted paper around image.
- Using an image with rounded corners will help prevent corner liftoff after washing.

**Produce photo-quality transfers  
with your laser printer or copier!**

## Transferring Instructions

### 1. Pressing Transfer:

#### Heat Press Application

- Prepare heat press at 350 degrees F.
- Position fabric on press.
- Do NOT pre-press.
- Place heat transfer paper with image facing DOWN in desired position on fabric.
- Cover imaged transfer with silicon paper. For a glossy finish, use teflon cover.
- Using above recommended temperature, apply heavy pressure for 30 seconds. (Reduce time if using Dazzle-Trans with application.)

### 2. Peel & Wear

- Peel the paper backing off while warm.

#### Note

Placing a flat single layer of fabric such as a pillow case or a t-shirt over the silicone sheet and increasing the pressing time up to 2 minutes at 300 degrees F increases the durability of the transfer.

#### Before Washing

Turn garment inside out and wash in cold water using mild detergent. Do not use bleach. Dry on low heat setting. Do not iron directly over transferred area.

**IMPORTANT:** We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for injury, direct or consequential, arising out of the use of, or inability to use the paper.