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COASTAL[®]
BUSINESS SUPPLIES
Inc.

Coastal InkJet Opaque Inkjet Transfer Paper

for **Dark Colors**

Before you begin

For use in Inkjet Printers only. Keep product out of high humidity and away from moisture. Store in cool, dry place.

Printing Instructions

1. Preparing Image

-Make sure to select the proper media setting from print menu; check your printer manual for additional printing instructions.

-Print image on the paper with the correct orientation. (Do not mirror image.)

-Print the image on the blank side of the transfer paper. (Not the side with blue grid.)

-Check printer settings; single-sheet feeding is recommended.

2. Cut-out Design

-Do not leave a margin around edge of the image. (Cut along image edge.) Leaving a margin around the image will result in a white border along image.

3. Peel off Grid Backing Paper Before Pressing!

-This is done by gently peeling the backing apart from the polymer containing image.

Transferring Instructions

1. Preparing for Transfer:

Heat Press Application

-Prepare heat press at 345 degrees F.

-Place heat transfer paper with image **facing upwards** in desired position on fabric.

-**Cover** image with silicone paper.

-Using above recommended temperature, **apply medium pressure for 20 seconds.**

Hand Iron Application

-Iron on a hard surface, NOT an ironing board. Place a pillow case over the hard surface.

-Adjust iron at highest setting. **Don't Steam**

-Place heat transfer paper with image facing upward in desired position on fabric.

-Cover image with silicone paper.

-Step press, with firm pressure, slowly along each side of the image. Hold each press for 45 sec. until entire image has been pressed. **Total ironing time should be 5-6 min. for 8.5" x 11" size image.**

2. Cold Peel & Wear

-Allow fabric to **cool completely** before lifting.

Before Washing

Leave finish item for at least 24 hours before wash. Wash inside out in cold water. Dry at normal heat settings. Do not use bleach, fabric softener, or harsh detergents. Do not iron directly over transfer.

IMPORTANT: We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for injury, direct or consequential, arising out of the use of, or inability to use the paper.