

## Coastal's Solvent Ink Transfer Paper Roll

Coastal Solvent Transfer Paper has superior color and an easy peel. The features include: eco solvent/solvent printers only, soft feel transfer, superb color and withstands washing without any reduction in color or feel. 100% cotton garments produce the best results. 50/50 material may result in bleeding if not washed in cold water.

### Printing Instructions

#### 1. Preparing Image

- Printer heat setting should be at 86-104 degrees F (30-40 degrees C). Determine best setting based on ink set, environment and printer.
- Print design on the paper - do NOT reverse image. For additional information, see your printer's instruction manual.
- Print the image on the blank side of the transfer paper.
- Allow product to dry for 2-3 hours.

#### 2. Trim or Contour Cut

- Load media in cutter and test pressure to ensure blade does not go through release liner. Follow contour-cutting equipment manufacturer's directions. If not contour-cutting, trim un-imaged portion of media.

### Transferring Instructions

#### 1. Preparing for Transfer: Heat Press Application

- Remove image from release liner and place image printed side up.
- Prepare heat press at 315-330 degrees F.
- Using above recommended temperature, **apply medium pressure for 20-30 seconds.**
- Wait for transfer to cool before peeling. (Note: Colored fabric might discolor with heat - previous color should return when cool.)

#### Before Washing

Leave finished item for at least 24 hours before washing. Wash inside out in cold water. Dry at normal heat settings. DO NOT use bleach, fabric softener or any kind of harsh detergents. DO NOT iron directly over transfer.

**IMPORTANT:** We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for injury, direct or consequential, arising out of the use of, or inability to use the paper.